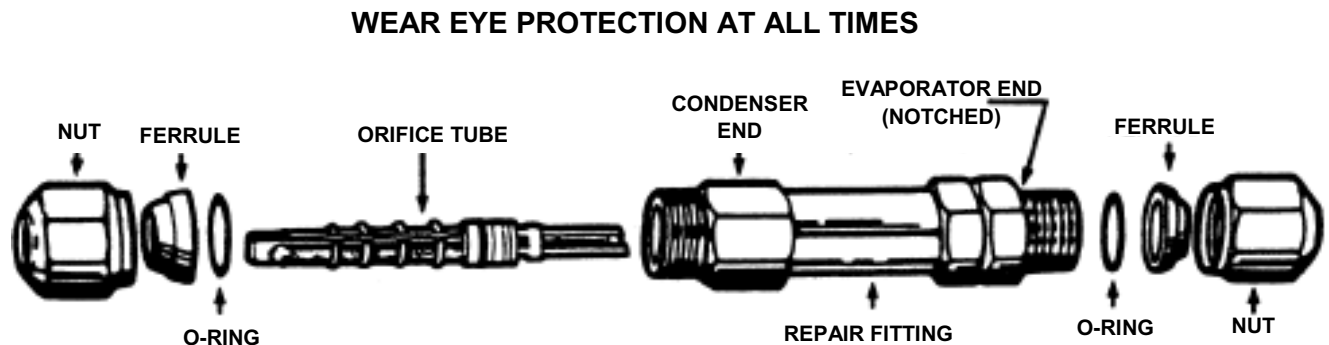


**LIQUID LINE REPAIR KIT INSTALLATION PROCEDURE**  
LIQUID LINE REPAIR KIT FOR FOTCC SYSTEMS WITH NON-REMOVABLE ORIFICE TUBES  
16150 / 201065 / A71065, 16153 / 201061 / A9240

1. Recover Refrigerant from system.
2. Remove liquid line from condenser outlet fitting. (Locate crimped area in metal tubing which indicates location of orifice tube within the tubing.)
3. With a mini tubing cutter, evenly cut metal tubing approximately 1/2 inch on the EVAPORATOR side of the crimp. Then cut the metal tubing as needed on the CONDENSER side of the crimp. (Use the repair fitting body length as a reference on this cut, being careful not to cut off too much tubing.) Discard tubing with old orifice tube inside.
4. Remove all burrs from both cuts
5. Place one compression flare nut, ferrule and O-ring onto tubing on EVAPORATOR SIDE OF CUT. (Make sure taper on ferrule is toward compression flare nut.)
6. Insert orifice tube into repair fitting (short end first) as far as possible.
7. Tighten compression flare nut onto the NOTCHED end of the repair fitting until ferrule is secure on the tubing. DO NOT OVERTIGHTEN!
8. Place other compression flare nut, ferrule and O-ring onto tubing on CONDENSER side of cut. (Make sure taper on ferrule is toward compression flare nut.)
9. Tighten compression flare nut until ferrule is secure on tubing. DO NOT OVERTIGHTEN!
10. Re-connect fitting at condenser outlet, replace accumulator, evacuate and recharge.

NOTE: Check color and application of orifice tube.



NOTE: Orifice tube not included with part number 16150