

VIR ASSEMBLY INSTALLATION PROCEDURE

1. Remove the old VIR assembly
2. Thread the expansion device onto the inlet side of the evaporator
3. Thread the oil return line onto the expansion device
4. Attach the liquid line to the expansion device
5. Thread the accumulator to the outside of the evaporator
6. Replace the accumulator end of the suction hose with the fitting provided
7. Thread the hose onto the accumulator
8. Thread the pressure switch onto the accumulator
9. Connect the switch to the clutch wire