Liquid Line and Suction Line Filter Drier Installation Procedure

<u>CAUTION:</u> AIR CONDITIONING SYSTEM MUST BE COMPLETELY EMPTY OF REFRIGERANT BEFORE ATTEMPTING INSTALLATION. FLUSH SYSTEM BEFORE STARTING.

- 1. To install the filter drier, locate 9 inches of straight line in the liquid or suction line.
- 2. Using a sharp knife, remove 3 ½ inches of hose. Try to make the cut as square as possible. Remove any remaining loose fragments of hose so they do not get into the air conditioning system.
- 3. Install hose clamps over both remaining sections of hose.
- 4. Lightly lubricate both barbed ends of filter drier with refrigerant oil.
- 5. Push a hose over the barbed end of the filter drier until all barbs are covered. Hose end should be 1/8 inches past last barb. Repeat for other end.
- 6. Tighten hose clamps over hose covering barbed ends.
- 7. Evacuate the system to at least 28 inches of vacuum on the low side gauge and hold for 30 minutes. Then re-charge system.

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