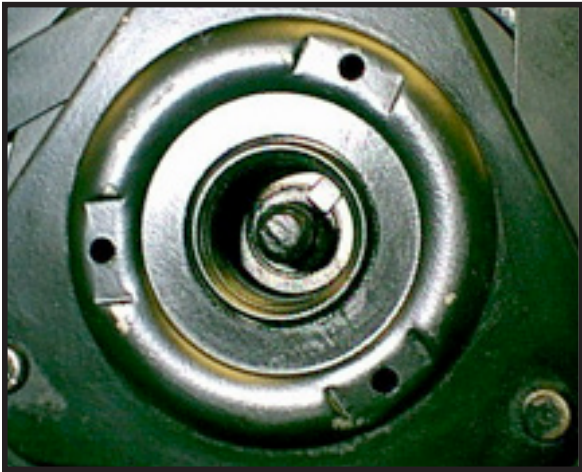


TECH TIP

COMPRESSOR SHAFT NUT ELIMINATION

Through years of quality machining and manufacturing, it has become possible to eliminate the shaft nut on new Delphi-Harrison compressors. Improvements of the press fit between the clutch hub and compressor shaft has enabled OE manufacturers to NO LONGER REQUIRE the use or installation of a compressor shaft nut.



Should you receive a Delphi Harrison (GM) type compressor without the shaft nut, **DO NOT** attempt to install one. Attempting to install a nut on the shaft could alter the compressor clutch air gap.

To turn the hub, for testing or as part of the installation procedure, the use of a spanner tool is recommended.

There are several GM bulletins that cover this change. One TSB is dated 09/01/1992 Chevrolet 93-04A-1D.