

# PROBLEM SOLVING WATER OUTLET KITS

Some early designed water outlet kits often experience leaks due to poor sealing at the welds. Four Seasons® improved upon the O.E. design by incorporating a sonic weld, ensuring a tight leak-free bond, solving this O.E. problem.



Torque Specs: (Housing & Outlet)  
10-13 Nm (89-115 lb/in)

## **P/N 85673**

Applications: Ford 4.0L v6; 03-01 Explorer Sport, 11-02 Ranger, 01 Mountaineer, 05-01 Explorer Sport-Trac, 08-01 Mazda B4000

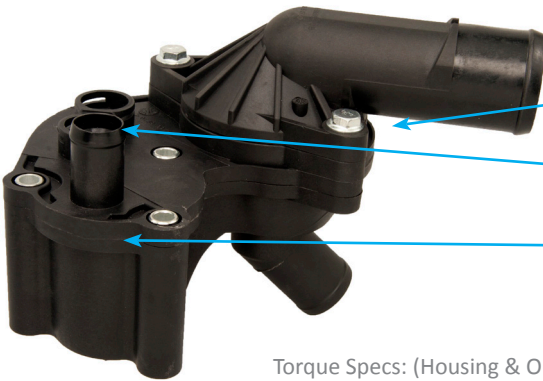
Includes Thermostat and Sealing O-Ring

2 Clip-in-Ports, 1 with Plug (*If Needed*)

Sonic Welded

### Additional Improvements

- 2x clip in ports designed to fit with O.E. sensors as well as aftermarket. Included plug allows for customer to chose 1 or 2 ports as required.



Torque Specs: (Housing & Outlet)  
10-13 Nm (89-115 lb/in)

## **P/N 85674**

Applications: Ford 4.0L v6; 10-05 Mustang

Includes Thermostat and Sealing O-Ring

One Clip-in-Port, the Other Blocked

Sonic Welded

### Additional Improvements

- One port is sealed same as factory design eliminating the risk of leaks from the use of a plug.



Torque Specs: (Housing & Outlet)  
10-13 Nm (89-115 lb/in)

## **P/N 85675**

Applications: Ford 4.0L v6; 10-06 Explorer, 10-07 Explorer Sport-Trac, 10-06 Mercury Mountaineer

Includes Thermostat and Sealing O-Ring

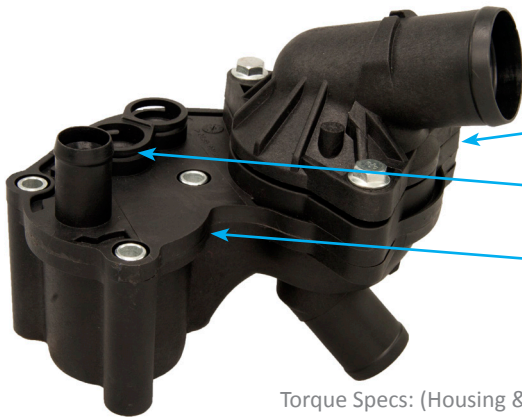
One Clip-in-Port, the Other Blocked

Sonic Welded

### Additional Improvements

- One port is sealed same as factory design eliminating the risk of leaks from the use of a plug.

# PROBLEM SOLVING WATER OUTLET KITS



Torque Specs: (Housing & Outlet)  
10-13 Nm (89-115 lb/in)

**P/N 85672** Applications: Ford 4.0L v6; 05-02 Explorer, 05-02 Mountaineer

- Includes Thermostat and Sealing O-Ring
- One Port Blocked Off Eliminating the Need for a Plug
- Sonic Welded

## Additional Improvements

- One port is sealed same as factory design eliminating the risk of leaks from the use of a plug.



Torque Specs: (Housing & Outlet)  
9-13 Nm (80-115 lb/in)

**P/N 85331**  
**P/N 85331T** W/THERMOSTAT

Applications: Ford 4.0L v6; 01-97 Explorer (August model change), 01 Ranger, 01 Sport Trac, 01-98 Mountaineer

- Includes Both Temp Sensor and Temp Sender
- Sealing O-Ring Included
- Sonic Welded

## Additional Improvements

- Kit comes without thermostat allowing customer to select the thermostat with the desired temperature. (O.E. runs hot at almost 200° F)
- Part number 85331T is fully assembled and includes the thermostat for easy replacement



Torque Specs: (Housing & Outlet)  
9-13 Nm (80-115 lb/in)

**P/N 85671** Applications: Ford 4.0L v6; 00-97 Explorer, 00-98 Mountaineer, 01 Ranger

- Reinforced Threaded Inserts
- Includes Thermostat
- Sealing O-Ring Included
- Sonic Welded

## Additional Improvements

- Inserts are reinforced to reduce potential leaks and to aid in removal of sensors as needed without having to replace housing.