

# TECH TIPS

## GM – COMPRESSOR SEALING WASHERS

This compressor is supplied with a sealing washer kit to enable the use of o-ring or sealing washer hose assembly blocks. Follow chart to determine which combination of **PILOTS AND/OR GASKETS** to use.

**KITS INCLUDES:**

QTY.	DESCRIPTION	P/N
2	Red Gasket	24356
1	Green Gasket	24357
1	Short Pilot	24359
1	Long Pilot	24359
1	Instruction Sheet	

If the Compressor Mounting Flange looks like this... 	Compressor Mounting Flange					
And the Hose Assembly Block, from the side, looks like this... 	Discharge Side Gasket	Suction Side Gasket	Discharge Side Gasket	Suction Side Gasket	Discharge Side Gasket	Suction Side Gasket
	Green + Long Pilot	Red + Short Pilot	Red + Long Pilot	Red	Green + Long Pilot	Red + Short Pilot
	Green + Long Pilot	Red + Short Pilot	Red + Long Pilot	Red	Green + Long Pilot	Red + Short Pilot
	Green	Red	Red	Red	Green	Red
	Red	Red	Green	Red	Red	Red

**IMPORTANT**

- Do not lubricate gaskets before installation
- Make sure all sealing surfaces are lint and dirt free
- Torque manifold hold-down bolts to 25 ft/lbs.
- A small space between manifold and compressor is normal
- Pilots must be pressed into hose block, not compressor mounting flange