Early O.E. designed water outlet kits have often experienced leaks due to poor sealing at the welds. Four Seasons® has improved upon the O.E. design by incorporating a sonic weld to ensure a tight leak-free bond that solves this problem. The improvements don't stop there. We have gone above and beyond the O.E. to bring you a more problem solving part. See details below.

**P/N 85331**
- Includes Both Temp Sensor and Temp Sender
- Sealing O-Ring Included
- Sonic Welded

**Additional Improvements**
- Kit comes without thermostat allowing customer to select the thermostat with the desired temperature. (O.E. runs hot at almost 200° F)

**Applications:**
- Ford 4.0L v6; 01-97 Explorer (August model change), 01 Ranger, 01 Sport Trac, 01-98 Mountaineer

**Torque Specs:**
- (Housing & Outlet) 9-13 Nm (80-115 lb/in)

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**P/N 85671**
- Reinforced Threaded Inserts
- Includes Thermostat
- Sealing O-Ring Included
- Sonic Welded

**Additional Improvements**
- Inserts are reinforced to reduce potential leaks and to aid in removal of sensors as needed without having to replace housing.

**Applications:**
- Ford 4.0L v6; 00-97 Explorer, 00-98 Mountaineer, 01 Ranger

**Torque Specs:**
- (Housing & Outlet) 9-13 Nm (80-115 lb/in)

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**P/N 85672**
- Includes Thermostat and Sealing O-Ring
- One Port Blocked Off Eliminating the Need for a Plug
- Sonic Welded

**Additional Improvements**
- One port is sealed same as factory design eliminating the risk of leaks from the use of a plug.

**Applications:**
- Ford 4.0L v6; 05-02 Explorer, 05-02 Mountaineer

**Torque Specs:**
- (Housing & Outlet) 10-13 Nm (89-115 lb/in)
**PROBLEM SOLVING WATER OUTLET KITS**

**P/N 85673**
- Applications: Ford 4.0L v6; 03-01 Explorer, 11-02 Ranger, 01 Mountaineer, 05-01 Explorer Sport-Trac, 08-01 Mazda B4000
- Includes Thermostat and Sealing O-Ring
- 2 Clip-in-Ports, 1 with Plug *(If Needed)*
- Sonic Welded
- **Additional Improvements**
  - 2x clip in ports designed to fit with O.E. sensors as well as aftermarket. Included plug allows for customer to chose 1 or 2 ports as required.

**Torque Specs:** (Housing & Outlet)
10-13 Nm (89-115 lb/in)

**P/N 85674**
- Applications: Ford 4.0L v6; 10-08 Mustang
- Includes Thermostat and Sealing O-Ring
- One Clip-in-Port, the Other Blocked
- Sonic Welded
- **Additional Improvements**
  - One port is sealed same as factory design eliminating the risk of leaks from the use of a plug.

**Torque Specs:** (Housing & Outlet)
10-13 Nm (89-115 lb/in)

**P/N 85675**
- Applications: Ford 4.0L v6; 10-06 Explorer, 10-07 Explorer Sport-Trac
- Includes Thermostat and Sealing O-Ring
- One Clip-in-Port, the Other Blocked
- Sonic Welded
- **Additional Improvements**
  - One port is sealed same as factory design eliminating the risk of leaks from the use of a plug.

**Torque Specs:** (Housing & Outlet)
10-13 Nm (89-115 lb/in)