



# HEATER VALVES

## FOUR SEASONS® QUALITY DIFFERENCE

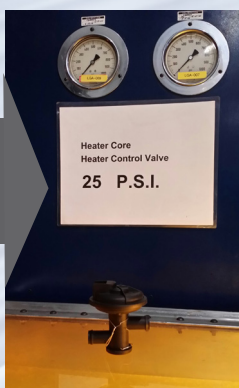
As O.E manufactures slowly start moving towards Blend Door Actuators, many of today's vehicles on the road are still equipped with a Heater Control Valve. That is why we continue to provide comprehensive line of Four Seasons® quality Heater Valves with over 100 SKUs, covering 51 million VIO.

- Leader in Heater Control Valve coverage
- Every shipment is verified by a certified inspector to ensure the part has the precise measurements and durability
- No special tools required for installation
- Tested to ensure quality parts that meet or exceed O.E. standards.

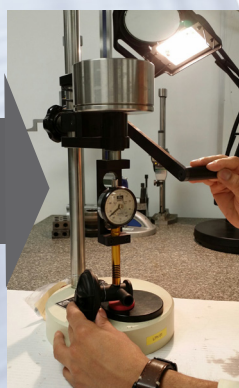


**OUR PLASTIC UNITS ARE PUT THROUGH A QC PROCESS TO ENSURE A QUALITY PRODUCT YOU CAN RELY ON.**

Pressure leak  
tested up to  
25 PSI



Pressure  
durability  
tested



Externally heat  
tested up to  
356°



# HEATER VALVES

## TYPES OF HEATER VALVES



ELECTRONIC



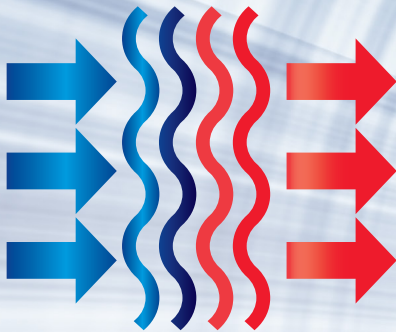
VACUUM OPERATED



CABLE OPERATED

Not all vehicle are equipped with a Heater Valve. If a valve is not used, coolant continuously flows through the heater core.

## INSPECT THE FOLLOWING IF YOU SUSPECT A HEATER VALVE ISSUE



- ✓ Pressure Check Cooling System
- ✓ Test Heater Valve Performance
- ✓ Fill Radiator Reservoir With Coolant
- ✓ Test Heat / HVAC Performance

Heater Valves are one of many components responsible for warming the interior compartment of a vehicle. By allowing hot coolant from the engine to flow through the Heater Core, a properly working Heater Valve ensures maximum HVAC comfort and performance.

## HEATER VALVE REPLACEMENT

### Leaking Coolant

Evidence of a leaking Heater Valve results in loss of coolant and may eventually lead to an overheated engine, therefore should be replaced.

### Heater Hoses

When replacing a Heater Valve, it is important to inspect or replace all heater hoses when necessary. Heater hoses may deteriorate over time due to extreme heat conditions.

### Corrosion

If the Heater Valve shows evidence of corrosion, it is recommended to replace the unit and flush the coolant from the system.

