

# EVAPORATOR CORE INLET REPAIR KIT INSTALLATION PROCEDURE

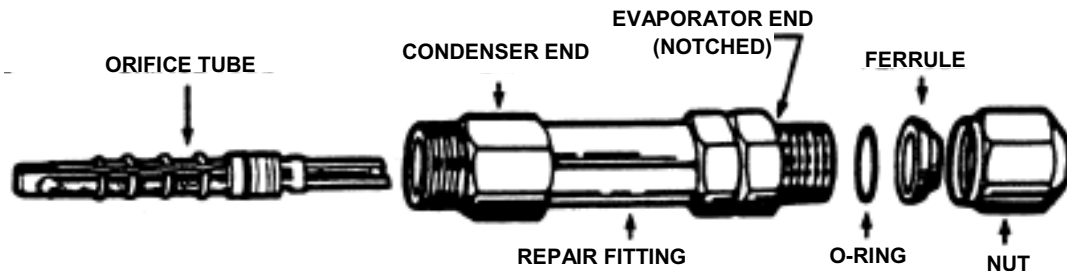
FOR CCOT SYSTEMS

16149 / 201064 / A71064, 16152 / 201060 / A9299, 16155 / 201063 / A71063

1. Recover Refrigerant from system.
2. Remove evaporator line.
3. Cut evaporator tube with mini tubing cutter behind dimples on tube (APPROXIMATELY 3 inches from end of evaporator tube).
4. Remove all burrs from end of evaporator tube.
5. Place compression flare nut, ferrule (make sure taper on ferrule is toward compression flare nut) and O-ring onto evaporator tube.
6. Insert expansion tube end of filter body.
7. Place filter body over end of evaporator tube as far as possible
8. Tighten flare compression nut until ferrule is secure to tube.
9. Reconnect line, replace accumulator, evacuate and recharge.

NOTE: Check color and application of orifice tube

## WEAR EYE PROTECTION AT ALL TIMES



NOTE: Orifice tube not included with part number 16149 and part number 16155